



Dart Aerospace Ltd.
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D3657-1
Job Sheet 203857



Part No: D3657-1

Job Qty: 12 pcs

Part Name: Guide Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 1/30/20

Description:

Type: Stock

Note: DWG REV A IPP Rev:A New Issue 07-01-15 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	12 pcs		1/30/20	0.00	0.30	Bandsaw - 1		J.C.L.
110	HAAS 4 Axis - B4B	12 pcs		1/30/20	1.00	2.84	HAAS - 1 - B4B		J.C.L.
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	12 pcs		1/30/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.L. 20-02-28
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

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Container No: S259285



Part: D3657-1

Job No: 203857

Serial No/Batch: S259285

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/28/20

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130	QC 8	12 pcs	1/30/20	0.00 0.00	QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	MAR 20/02/29
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
140	Handfinish - 1-1 Chemical-B4B	12 pcs	1/30/20	0.00 0.34	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	MAR 02 2020
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 -	

https://www.plexonline.com/eb2e674a-49a1-4f1d-b2d3-f72f7d76c09b/Plexus_Control/Report_View_2.asp?URL=https://www.plexonline.com/eb2e67... 3/4

170	QC 21 - SA	12 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	3-53

Part Op **100** - (Bandsaw) Cut blank 2.300 " long
 Descriptions: **110** - (HAAS CNC Vertical Machine) 1- Mill as per Folio FA669Rev: AA & Dwg D3657 Rev: A 2-Deburr per dwg D3443
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - (Chemical Conversion Coat per QSI005 4.1)
150 - (QC3- Inspect Part Finish)
160 - (Identify as per dwg & Stock Location: _____)
170 - (QC21- Final Inspection - Work Order Release)

MAR 05 2020

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.000	6061-T6 Bar .500 X 1.00	2.2992 ft (.1916 ea)	100-Bandsaw - 1	M124284-130

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B0.500X01.000	2	13	0

Part Specifications
Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QSI042)				
Date: _____		Sequence #: _____			QTY Affected: _____						Completed By				
Description Work Order Deviation		Disposition										Lead hand / Supervisor		QC / QA Coordinator	
Root Cause Operator _____ Manufacturing Process _____ Equip/Tooling _____ Handling/Preservation _____ Material _____ Product Improvement _____ Process Improvement _____ Human Factors _____		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong							
		Bending	Misaligned/off center	Folio/Program	Outside Tolerance										
		Crushing	BOM/Route	Grain Direction	Drawing										
		Cracks	Broken/Damage/Defect	Weld	Finish										
		Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing										
		Marks/Chatter	Drill Holes	Out of Sequence	Misread										
		Mislabeled	Fit/Function	Off-set/Set-up											
		Other/Details: _____													